

# PATENT COOPERATION TREATY PCT

#### INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	(Form PCT/ISA/2	of Transmittal of International Search Report 220) as well as, where applicable, item 5 below.
38952	ACTION	
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/IB 00/00985	19/07/2000	09/09/1999
Applicant  ORBOTECH - SCHUH GMBH & C	CO. KG. et al.	
according to Article 18. A copy is being to		hority and is transmitted to the applicant
This International Search Report consists  It is also accompanied by	s of a total of3sheets.  y a copy of each prior art document cited in this	report.
	international search was carried out on the bailess otherwise indicated under this item.	sis of the international application in the
the international search v Authority (Rule 23.1(b)).	was carried out on the basis of a translation of t	the international application furnished to this
was carried out on the basis of the contained in the internation of the contained in	ne sequence listing : onal application in written form. ernational application in computer readable for	nternational application, the international search m.
	o this Authority in written form.	
	o this Authority in computer readble form.	
	bsequently furnished written sequence listing on the sequence listing of the s	loes not go beyond the disclosure in the
the statement that the inf furnished	ormation recorded in computer readable form i	s identical to the written sequence listing has been
2. Certain claims were fou	und unsearchable (See Box I).	
3. Unity of Invention is lac	eking (see Box II).	
4. With regard to the title,		
X the text is approved as s	ubmitted by the applicant.	
the text has been establing.	shed by this Authority to read as follows:	
5. With regard to the abstract,		
the text has been established	ubmitted by the applicant. shed, according to Rule 38.2(b), by this Authori e date of mailing of this international search re	ity as it appears in Box III. The applicant may, port, submit comments to this Authority.
6. The figure of the <b>drawings</b> to be pub	lished with the abstract is Figure No.	2
as suggested by the app	licant.	None of the figures.
because the applicant fai	**	
because this figure bette	r characterizes the invention.	

International Application No
/IB 00/00985

Ā.	CLASS	SIFICATION OF	SUBJECT	MA	
TF	PC 7	G01R31	/309	G01N21	/88

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 G01R G01N H05K H01L H04N G01B G01V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.
EP 0 871 027 A (HEWLETT PACKARD 14 October 1998 (1998-10-14) column 5, line 5 - line 49 figures 1-3	CO)	1-5
US 5 249 349 A (KUINOSE MASAJI 5 October 1993 (1993-10-05) column 10, line 4 - line 41 figures 16,24,27,28	ET AL)	1,2
US 5 801 824 A (HENLEY FRANCOIS 1 September 1998 (1998-09-01) figure 7 column 9, line 26 - line 54	J)	6
	-/	
	EP 0 871 027 A (HEWLETT PACKARD 14 October 1998 (1998-10-14) column 5, line 5 - line 49 figures 1-3  US 5 249 349 A (KUINOSE MASAJI 5 October 1993 (1993-10-05) column 10, line 4 - line 41 figures 16,24,27,28  US 5 801 824 A (HENLEY FRANCOIS 1 September 1998 (1998-09-01) figure 7	column 5, line 5 - line 49 figures 1-3  US 5 249 349 A (KUINOSE MASAJI ET AL) 5 October 1993 (1993-10-05) column 10, line 4 - line 41 figures 16,24,27,28  US 5 801 824 A (HENLEY FRANCOIS J) 1 September 1998 (1998-09-01) figure 7 column 9, line 26 - line 54

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.		
<ul> <li>Special categories of cited documents:</li> <li>"A" document defining the general state of the art which is not considered to be of particular relevance</li> <li>"E" earlier document but published on or after the international filing date</li> <li>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</li> <li>"O" document referring to an oral disclosure, use, exhibition or other means</li> <li>"P" document published prior to the international filing date but later than the priority date claimed</li> </ul>	<ul> <li>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> </ul>		
Date of the actual completion of the international search	Date of mailing of the international search report		
22 September 2000	29/09/2000		
Name and mailing address of the ISA	Authorized officer		
European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax:.(+31–70) 340–3016	Verdoodt, E		

International Application No
IB 00/00985

	ntion) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passag	Relevant to daim No.
1	DE 42 07 332 A (DIEHL GMBH & CO) 9 September 1993 (1993-09-09) column 1, line 37 - line 45 column 2, line 18 - line 42 column 3, line 11 - line 28 figures 2,4-6	1
	WO 99 31490 A (APPLIED MATERIALS INC) 24 June 1999 (1999-06-24) page 9, line 9 - line 18	

Information on patent family members

	into	relation on patent family memi	pers		/IB 00/00985
Patent document cited in search repor	t	Publication date		Patent family member(s)	Publication date
EP 0871027	Α	14-10-1998	US JP	6084663 A 10300448 A	
US 5249349	Α	05-10-1993	KR JP JP	9502211 B 2907246 B 5129800 A	21-06-1999
US 5801824	Α	01-09-1998	NONE		
DE 4207332	Α	09-09-1993	NONE		
W0 9931490	Α	24-06-1999	NONE		

International Application No

#### PATENT COOPERATION TREATY.

#### PCT

#### **NOTIFICATION OF ELECTION**

(PCT Rule 61.2)

#### From the INTERNATIONAL BUREAU

To:

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24
Arlington, VA 22202
ETATS-UNIS D'AMERIQUE

in its capacity as elected Office

Date of mailing (day/month/year) 08 May 2001 (08.05.01)

Applicant's or agent's file reference

International application No.
PCT/IB00/00985

International filing date (day/month/year) 19 July 2000 (19.07.00) Priority date (day/month/year)

85/OR33K01/WO

09 September 1999 (09.09.99)

**Applicant** 

SCHUH, Wolfgang

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	29 January 2001 (29.01.01)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

Olivia TEFY

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

#### (19) World Intellectual Property Organization International Bureau



#### 

#### (43) International Publication Date 15 March 2001 (15.03.2001)

#### (10) International Publication Number WO 01/18555 A1

G01R 31/309, (51) International Patent Classification7: G01N 21/88

PCT/IB00/00985 (21) International Application Number:

(22) International Filing Date: 19 July 2000 (19.07.2000)

(25) Filing Language: English

English (26) Publication Language:

(30) Priority Data: 131837 9 September 1999 (09.09.1999)

(71) Applicant (for all designated States except US): OR-BOTECH - SCHUH GMBH & CO. KG. [DE/DE]; 12 Gutenbergstrasse, D-31812 Bad Pyrmont (DE).

(72) Inventor; and

(75) Inventor/Applicant (for US only): SCHUH, Wolfgang [DE/DE]; 34a Rathansstrasse, D-31812 Bad Pyrmont (DE).

(74) Agent: KUHNEN, Rainer, A.; Kuhnen & Wacker Patentanwaltsgesellschaft mbH, Alois-Steinecker-Strasse 22, 85354 Freising (DE).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

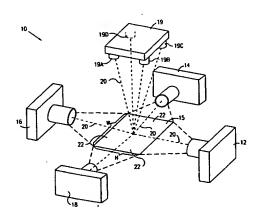
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

#### Published:

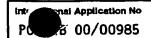
With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: AUTOMATED OPTICAL INSPECTION SYSTEM WITH IMPROVED FIELD OF VIEW



(57) Abstract: An automated optical inspection system (10) including four CCD cameras (12, 14, 16, 18) spaced from each other and arranged generally north, east, south and west at an angle above a generally rectangular area (15) upon which an item to be inspected may be placed, wherein a width of the area (15) is larger than a height of the area (15), each of the cameras (12, 14, 16, 18) having an optical axis (20) and a field of view (22), the fields of view (22) of the cameras (12, 14, 16, 18) being generally rectangular, wherein a width of the field of view (22) is larger than a height of the field of view (22), characterized in that a pair of the cameras (12, 16) are positioned generally opposite each other, each having the width and height of their fields of view (22) generally in the same direction as the width and height of the area (15), respectively, and the other pair of the cameras (14, 18) are positioned generally opposite each other and generally perpendicular to the first-mentioned pair of cameras (12, 16), each having the width and height of their fields of view (22) generally in the same direction as the height and width of the area (15), respectively.



A. CLASSIFICATION OF SUBJECT MATTER IPC 7 G01R31/309 G01N21/88

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 GO1R GO1N HO5K HO1L HO4N GO1B GO1V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

		Malauranta alaba Na
Citation of document, with indication, where appropriate, of the rele	evant passages	Relevant to claim No.
EP 0 871 027 A (HEWLETT PACKARD 0 14 October 1998 (1998-10-14) column 5, line 5 - line 49 figures 1-3	0)	1-5
US 5 249 349 A (KUINOSE MASAJI E 5 October 1993 (1993-10-05) column 10, line 4 - line 41 figures 16,24,27,28	ET AL)	1,2
US 5 801 824 A (HENLEY FRANCOIS 3 1 September 1998 (1998-09-01) figure 7 column 9, line 26 - line 54	1)	6
·	- <b>/</b>	
	EP 0 871 027 A (HEWLETT PACKARD 0 14 October 1998 (1998-10-14) column 5, line 5 - line 49 figures 1-3  US 5 249 349 A (KUINOSE MASAJI 6 5 October 1993 (1993-10-05) column 10, line 4 - line 41 figures 16,24,27,28  US 5 801 824 A (HENLEY FRANCOIS 6 1 September 1998 (1998-09-01) figure 7 column 9, line 26 - line 54	EP 0 871 027 A (HEWLETT PACKARD CO) 14 0ctober 1998 (1998-10-14) column 5, line 5 - line 49 figures 1-3  US 5 249 349 A (KUINOSE MASAJI ET AL) 5 October 1993 (1993-10-05) column 10, line 4 - line 41 figures 16,24,27,28  US 5 801 824 A (HENLEY FRANCOIS J) 1 September 1998 (1998-09-01) figure 7

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents:  A" document defining the general state of the art which is not considered to be of particular relevance  E" earlier document but published on or after the international filing date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  "&" document member of the same patent family
Date of the actual completion of the international search  22 September 2000	Date of mailing of the International search report  29/09/2000
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentiaan 2  NL – 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nt, Fax: (+31-70) 340-3016	Authorized officer Verdoodt, E

PC 3 00/00985

		PC 3 00/00985			
Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT					
etegory *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.			
A	DE 42 07 332 A (DIEHL GMBH & CO) 9 September 1993 (1993-09-09) column 1, line 37 - line 45 column 2, line 18 - line 42 column 3, line 11 - line 28 figures 2,4-6	1			
A	WO 99 31490 A (APPLIED MATERIALS INC) 24 June 1999 (1999-06-24) page 9, line 9 - line 18	1			

inton

on patent family members

ĺ	Inte pai Application No
	PC 00/00985

Patent documented in search		Publication date		atent family member(s)		Publication date
EP 087102	27 A	14-10-1998	US JP	6084663 10300448		04-07-2000 13-11-1998
US 524934	49 A	05-10-1993	KR JP JP	9502211 2907246 5129800	В	14-03-1995 21-06-1999 25-05-1993
US 58018	24 A	01-09-1998	NONE			
DE 42073	32 A	09-09-1993	NONE			
WO 99314	90 A	24-06-1999	NONE			

## POT

**PCT** 

REC'D 07	DEC 2001
MPO	PCT

### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

	(1 O1 Atticle 50 and 1	147
Applicant's or agent's file reference		See Notification of Transmittal of International
85/OR33K01	FOR FURTHER ACTION	Preliminary Examination Report (Form PCT/IPEA/416)
International application No.	International filing date (day/month/y	ear) Priority date (day/month/year)
PCT/IB00/00985	19/07/2000	09/09/1999
International Patent Classification (IPC) or n G01R31/309	ational classification and IPC	
Applicant		
ORBOTECH - SCHUH GMBH & C	O. KG. et al.	
and is transmitted to the applicant	according to Article 36.	y this International Preliminary Examining Authority
2. This REPORT consists of a total of	f 5 sheets, including this cover she	et.
been amended and are the ba	asis for this report and/or sheets cor 607 of the Administrative Instruction	description, claims and/or drawings which have ntaining rectifications made before this Authority s under the PCT).
3. This report contains indications re	ating to the following items:	•
I ⊠ Basis of the report		
II Priority		
	opinion with regard to novelty, inve	ntive step and industrial applicability
IV 🔲 Lack of unity of invent	ion	
	under Article 35(2) with regard to no ions suporting such statement	velty, inventive step or industrial applicability;
VI .   Certain documents ci	ted	
VII 🛛 Certain defects in the	international application	
VIII 🖾 Certain observations	on the international application	

Date of submission of the demand	Date of completion of this report
29/01/2001	05.12.2001
Name and mailing address of the international preliminary examining authority:	Authorized officer
European Patent Office	
D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d	O'Callaghan, F
Fax: +49 89 2399 - 4465	Telephone No. +49 89 2399 6512



International application No. PCT/IB00/00985

l.  Basis o	f the report
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1.	the and	ith regard to the <b>elements</b> of the international application (Replacement sheets which have been furnished to e receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): escription, pages:					
	1-3		as originally filed				
	Clai	ms, No.:					
	1-6		as originally filed				
	Dra	Drawings, sheets:					
	1/2-	2/2	as originally filed				
2. With regard to the <b>language</b> , all the elements marked above were available or furnished to this Au language in which the international application was filed, unless otherwise indicated under this item.							
	These elements were available or furnished to this Authority in the following language: , which is:						
		the language of a	translation furnished for the purposes of the international search (under Rule 23.1(b)).				
		the language of pu	ublication of the international application (under Rule 48.3(b)).				
		the language of a 55.2 and/or 55.3).	translation furnished for the purposes of international preliminary examination (under Rule				
3.			eleotide and/or amino acid sequence disclosed in the international application, the ry examination was carried out on the basis of the sequence listing:				
		contained in the in	iternational application in written form.				
		filed together with the international application in computer readable form.					
		☐ furnished subsequently to this Authority in written form.					
		furnished subsequently to this Authority in computer readable form.					
		☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.					
		☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.					
4.	The amendments have resulted in the cancellation of:						
		the description,	pages:				
		the claims,	Nos.:				



International application No. PCT/IB00/00985

		the drawings,	sheets:		
5.	This report has been established as if (some of) the amendments had not been made, since they have bee considered to go beyond the disclosure as filed (Rule 70.2(c)):				
		(Any replacement sh report.)	eet contair	ning such	amendments must be referred to under item 1 and annexed to this
6.	Ado	litional observations, i	f necessar	y:	
٧.	. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Sta	tement			
	Nov	velty (N)	Yes: No:	Claims Claims	1-6
	inve	entive step (IS)	Yes: No:	Claims Claims	1-6
	Indi	ustrial applicability (IA)	) Yes: No:	Claims Claims	1-6

#### ,

2. Citations and explanations see separate sheet

The following defects in the form or contents of the international application have been noted: see separate sheet

#### VIII. Certain observations on the international application

VII. Certain defects in the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet



#### Re Item V

Citations:

D1: EP-A-0 871 027

D2: US-A-5 249 349

D3: US-A-5 801 824

Insofar as the set of claims can be understood (cf. paragraph VIII below) the following holds:

1. Claim 1: D1 discloses an automated optical inspection system which comprises four cameras 3, 4, 5, 6 spaced from each other and arranged generally north, east, south and west at an angle above a generally rectangular area (cf. col. 5, lines 25-34 and Figs. 1, 3), wherein the width of this area is larger than the length (cf. Fig. 3), each of said cameras 3, 4, 5, 6 having an optical axis (9) and a field of view 21-24. These fields of view are generally rectangular (cf. Fig. 3), the width being longer than the length.

D1 also discloses pairs of said cameras being positioned generally opposite each other (Fig. 1, reference signs 3, 4; 5, 6). One of said pairs of cameras has the width and length of their fields of view (cf. Fig. 3, reference signs 23 and 24) generally in the same direction as the width and length of said generally rectangular area (for example, area 20, which also corresponds to the field of view of the overhead fifth camera and to the area upon which the item to be inspected is placed) and the other pair of cameras, also being positioned generally opposite each other and generally perpendicular to the first-mentioned pair of cameras has the width and length of their fields of view (cf. Fig. 3, reference signs 21 and 22) generally in the same direction as the length and width of the area 20, respectively.

Thus, the solution defined in claim 1 is anticipated in D1 and thus claim 1, not defining novel subject-matter does not satisfy the requirements of Article 33(2) PCT.

Claims 2-5: The herein defined additional features are also anticipated in D1 (cf. Figs. 1, 2, 3, 7 and col. 7, lines 15-17).



3. Claim 6: The herein defined additional feature is well known in this technical field. For example, this feature is already employed in a similar arrangement in D3 (cf. Fig. 7 and col. 9, lines 27-32)

Thus, the set of claims, not defining new and inventive subject matter, does not satisfy the requirements of Articles 33(2) and (3) PCT.

Furthermore, D2 (cf. Fig. 27 and col. 11, lines 20-22) discloses four cameras in a similar inspection arrangement. Each of these cameras is mounted on a rotational axis which allows the field of view of the cameras to be adjusted as required. The combination of this teaching with the prior art cited on page 1 of the description would render the solution proposed by the present application (cf. Fig. 2) non-inventive.

#### Re Item VII

1. There is no document identified in the description which reflects the prior art described on page 1 (Rule 5.1(a)(ii) PCT).

#### Re Item VIII

- 1. In general, the use of the term 'height' when describing a horizontal area is confusing. Perhaps what is meant is 'length'.
- 2. The essential features, as seen in Fig. 2, that each field of view has the same area, being the same size as the area upon which items to be inspected are placed, that the fields of view of cameras situated opposite each other overlap (i.e. are one and the same), that the fields of views of both sets of opposing cameras overlap and that the area where the overlapping takes place is the generally rectangular area upon which items to be inspected are placed, are not present in claim 1.

Thus, claim 1, being unclear, does not not meet the requirements of Article 6 PCT.